



Designation: C1264 – 19

Standard Specification for Sampling, Inspection, Rejection, Certification, Packaging, Marking, Shipping, Handling, and Storage of Gypsum Panel Products¹

This standard is issued under the fixed designation C1264; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope*

1.1 This specification covers sampling; inspection; rejection; certification; packaging and marking; and shipping, handling, and storage of gypsum panel products shipped from the manufacturer.

1.1.1 This specification does not cover storage or stocking on individual job sites.

1.2 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

1.3 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards:*²

[C11 Terminology Relating to Gypsum and Related Building Materials and Systems](#)
[C1396/C1396M Specification for Gypsum Board](#)

2.2 *ISO Standards:*³

[ISO 3166-1 Codes for the Representation of Names of Countries and Their Subdivisions—Part 1: Country Codes](#)

¹ This specification is under the jurisdiction of ASTM Committee C11 on Gypsum and Related Building Materials and Systems and is the direct responsibility of Subcommittee C11.01 on Specifications and Test Methods for Gypsum Products.

Current edition approved Oct. 1, 2019. Published October 2019. Originally approved in 1994. Last previous edition approved in 2014 as C1264 – 14a. DOI: 10.1520/C1264-19.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ Available from International Organization for Standardization (ISO), 1, ch. de la Voie-Creuse, CP 56, CH-1211 Geneva 20, Switzerland, <http://www.iso.org>.

3. Terminology

3.1 *Definitions*—Definitions shall be in accordance with Terminology C11.

4. Sampling

4.1 When specified by the purchase agreement, samples of gypsum panel products shall be taken at the place of manufacture or at the destination. If the samples are taken at the destination, such samples shall be taken within 24 h of the receipt of the material.

4.2 Sampling shall comply with 4.2.1 or 4.2.2. Samples shall be so selected as to be representative of the shipment and shall constitute a sample for the purpose of tests by the purchaser or user.

4.2.1 A sample shall consist of at least 0.25 % of the number of gypsum panel products in a shipment, but not less than three gypsum panel products.

4.2.2 A sample shall comply with the requirements of a statistically valid Acceptance Sampling Method based on accepted National or International Standards. The method chosen and confidence level shall be stated.

5. Inspection

5.1 Inspection of the gypsum panel products shall be agreed upon between the purchaser and the producer or supplier as part of the purchase agreement.

6. Rejection

6.1 Rejection of gypsum panel products that fails to conform to the requirements of the specification shall be reported to the producer or supplier promptly and in writing. The notice of rejection shall contain a statement documenting how the gypsum panel products have failed to conform to the requirements of the specification.

7. Certification

7.1 When specified in the purchase agreement, a producer's or supplier's report shall be furnished at the time of shipment certifying that the product is in compliance with the ASTM specification referencing this specification.

*A Summary of Changes section appears at the end of this standard